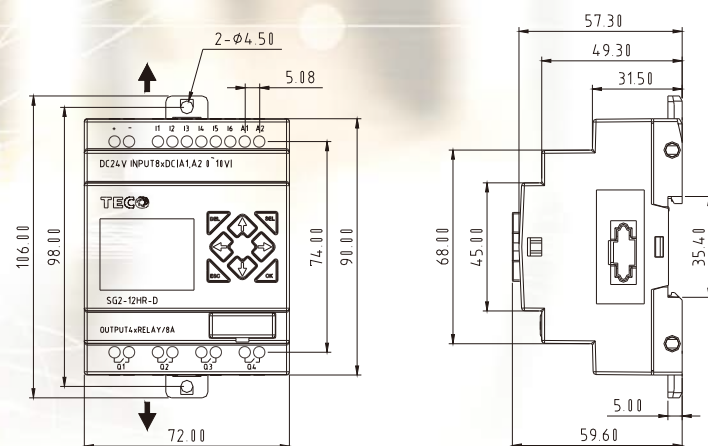
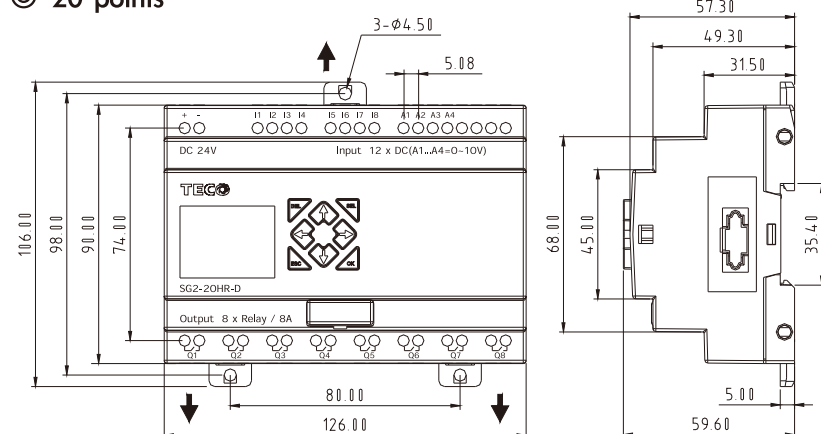


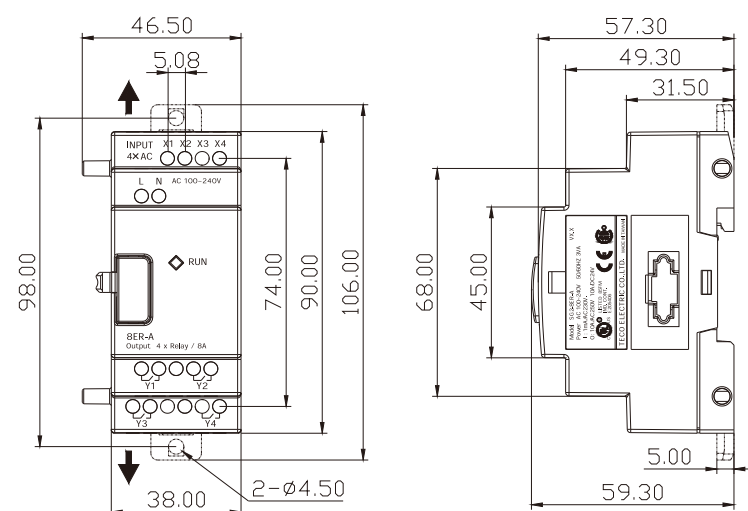
◎ 10/12 points



◎ 20 points



◎ Expansion Module (8 points)



SG2 Series

Advanced





System specification



Complete product line:10/12/20 points basic module , analog input / output , temperature input , relay or transistor outputs is optional.

- ◆ Max expansion 44 digital I/O points, including 3 sets of 8 points(4 inputs / 4 outputs) expansion modules. 1 set analog input module, 1 set temperature input module, 2 set analog output module (2 channel current or voltage output) and 1 set communication module.
- ◆ Analog input can expand to 8 points in which 4 points are 10 bits voltage/current input(0-10V / 4-20mA), temperature input can expand to 4 points(PT-100).
- ◆ Several communication expansion modules are available:Profibus-DP, Devicenet, Modbus RTU, Ethernet(TCP/IP).
- ◆ Built-in 16x4 LCD display and 10 languages:English, French, Spanish, Italian, German, Portuguese, Polish, Russian, Turkish and Simplified Chinese are selectable.
- ◆ Ladder format, max 300 lines, 4 instructions per line. FBD format, max 260 blocks.
- ◆ High speed counter input(1KHz) and pulse output are available.
- ◆ Built-in 31 multi-function timers, 31 sets of counter, 31 RTC comparators and 126 auxiliary, 31 analog compare.
- ◆ Lower price variant models without LCD Keypad and without top cover are available.
- ◆ Basic module(V type) built-in Modbus port(RTU), 8 channel I/O link and Remote I/O communication port.
- ◆ Built-in RTC(setting summer / winter time change) will be operational up to 240 hours after power off.
- ◆ Relay output contact rating max 8A / Transistor output rating max 0.5A.
- ◆ Two possible levels(A, B) can set 16 bits password protection function.
- ◆ 2 PWM outputs are available. One can be used as PLSY(pulse output) at 1KHZ.

Item		Specification
Method of input program		By means of Ladder/Function Block
Operating Environment	Operating temperature	-20~55℃
	Storage temperature	-40~70℃
	Operating humidity	5~90% RH no frost
	Environment gas	No corrosive gas environment
Main Structure	Vibration resistance	IEC60068-2-6 Standard
	Impact resistance	0.075mm amplitude/1.0g acceleration
		15g peak, 11ms duration
		IEC60068-2-27 Standard
Noise proofing	ESD	Contact ±4KV, air discharge ±8KV
	EFT	Power AC: ±2KV DC: ±1KV
	CS	0.15~80MHz 10V/m
	RS	80~1GHz 10V/m,1.4GHz~2GHz 3V/m, 2GHz~2.7GHz 1V/m
	EMI	EN55011 class B
Installation	Enclosure Protection	IP20
	Fixing Method	Direct or Din rail(35mm)installation
	Direction	Please refer to installation manual
Size of cable		AWG 12/ φ 3.5mm2

	Model	Power supply			Input	Output point	Analog input	LCD Key	Expansion ability	High speed input	PWM Output	I/O LINK		
		AC 100~240V	DC 24V	DC 12V										
10 point Variant	Expandable Type (★: project requested)													
	10HR-A	◎			6	4	Relay		◎	◎				
	12HR-D		◎		8*	4	Relay	2	◎	◎	◎			
	12HT-D		◎		8*	4	Transistor	2	◎	◎	◎	◎		
	12HR-12D			◎	8*	4	Relay	2	◎	◎	◎			
	Expandable & without control panel(★: project requested)													
	★ 10KR-A	◎			6	4	Relay			◎				
	★ 12KR-D		◎		8*	4	Relay	2		◎	◎			
	★ 12KT-D		◎		8*	4	Transistor	2		◎	◎	◎		
	★ 12KR-12D			◎	8*	4	Relay	2		◎	◎			
Standard & without upper-cover (Economical Type) (★: project requested)														
★	10CR-A	◎			6	4	Relay							
★	12CR-D		◎		8*	4	Relay	2			◎			
★	12CT-D		◎		8*	4	Transistor	2			◎	◎		
20 point model	Expandable Type													
	20HR-A	◎			12	8	Relay		◎	◎				
	20HR-D		◎		12*	8	Relay	4	◎	◎	◎			
	20HT-D		◎		12*	8	Transistor	4	◎	◎	◎	◎		
	20HR-12D			◎	12*	8	Relay	4	◎	◎	◎			
	Expandable & without control panel (Blind Type) (★: project requested)													
	★	20KR-A	◎			12	8	Relay			◎			
	★	20KR-D		◎		12*	8	Relay	4		◎	◎		
	★	20KT-D		◎		12*	8	Transistor	4		◎	◎	◎	
	★	20KR-12D			◎	12*	8	Relay	4		◎	◎		
Standard & without upper-cover (Economical Type)														
★	20CR-A	◎			12	8	Relay							
★	20CR-D		◎		12*	8	Relay	4			◎			
★	20CT-D		◎		12*	8	Transistor	4			◎	◎		
High speed communication Type														
	20VR-D		◎		12*	8	Relay	4	◎	◎	◎		◎	
	20VT-D		◎		12*	8	Transistor	4	◎	◎	◎	◎	◎	
Expansion	8ER-A	◎			4	4	Relay							
	8ER-D		◎		4	4	Relay							
	8ET-D		◎		4	4	Transistor							

* The analog input points are included.



Expansion and option model

Model	Part No.	Instruction
Power supply	10PS-24	Input:AC100~240V / Output:24V 1.3A
Analog input	SG2-4AI	4 points are 12 bits voltage / current input(0-10V / 0-20mA)
* 1 Analog output	SG2-2AO	2 channel Output Module(voltage / current:0-10V / 0-20mA)
* 1 Temperature input	SG2-4PT	Temperature Input Module(4 channel PT-100 input)
Communication	SG2-MBUS	Modbus Communication Module(DC24V)
Communication	SG2-PBUS	Profibus Communication Module(DC24V)
Communication	SG2-DNET	Devicenet Communication Module(DC24V)
Communication	EN01	Ethernet(TCP/IP)Communication Module(DC24V)
Mempack	PM05 3rd	Download / Upload program
PC interface cable	PL01	PC-Link cable for COM port
PC interface cable	SG2-ULINK	PC-Link cable for USB port

* 1:It cannot be used with SG2 firmware version lower than V3.0



SG2-8ET-D



SG2-DNET



SG2-MBUS



SG2-PBUS